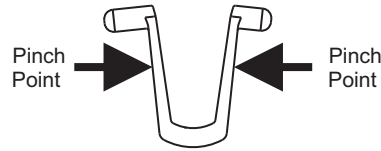
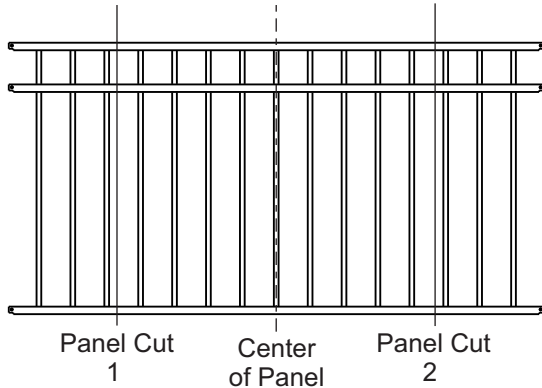


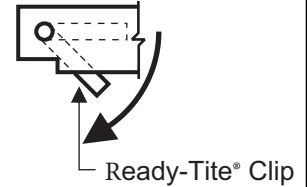
Hudson Ready-Tite® Hidden Fastener Rail Clip Installation Instructions

Cutting Panels

- Always design your layout to minimize the number of panels that need to be cut.
- For best results use a circular saw with a fine tooth carbide tipped blade.
- For best results cut an equal amount from each end of panel.
- Cut one end of panel at a time. Only cut the second end of panel after the Hudson Ready-Tite® Clip has been reinstalled.
- To Remove Ready-Tite® Clip, rotate clip downward and pinch to disengage from rail.



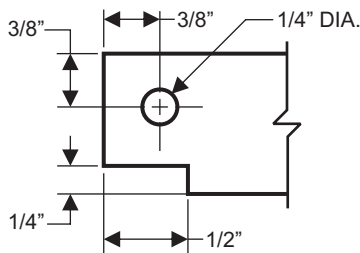
Ready-Tite® Clip



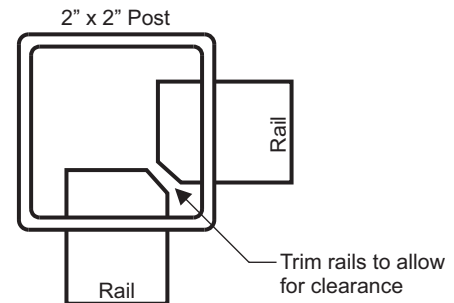
Ready-Tite® Clip

Notching and Trimming Rails

- Cut rail ends must be notched to fit in post. Use aviation snips to make the cuts and file cuts clean.
- A 1/4" diameter hole must be drilled through vertical legs of rail for reinstalling the Ready-Tite® Clip.
- See drawing below for notch and hole locations
- Apply two coats of zinc based touch-up paint to the cut area. Allow paint to dry.
- Reinstall Ready-Tite® Clip into rail. Insert the longer pin on Clip for easier installation.
- Corner posts might require rail ends to be trimmed for clearance. Trim rails as shown.

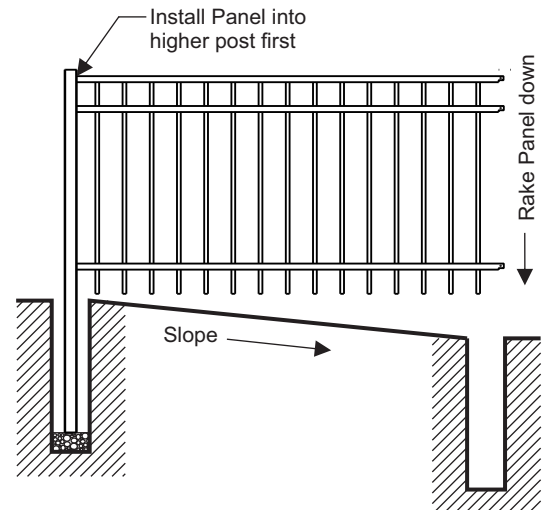
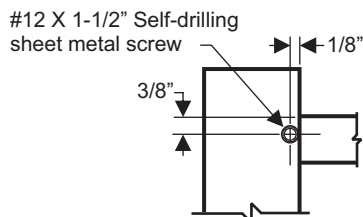


Rail Fabrication



Best Practices

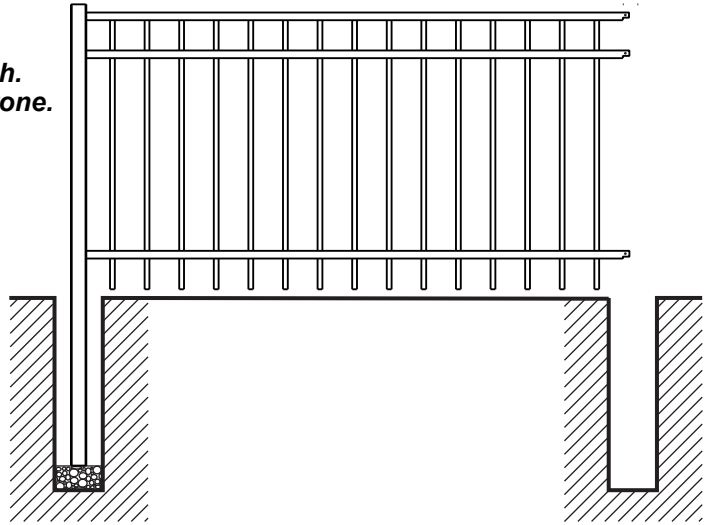
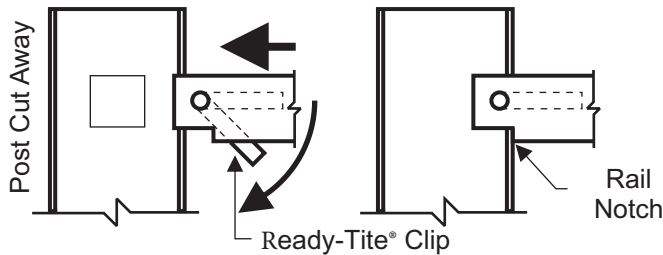
- Install panel into one post at a time. Install Bottom Rail first.
- Install several panels into posts before leveling panels and filling holes with concrete.
- Panels rake in one direction. If you feel resistance when raking the panel you are raking panel in the wrong direction.
- If slope requires panel to be raked, install the high side of panel into post first and rake the panel down before installing in lower post.
- If screws are used to secure rails into post, use a #14 X 1-1/2" Self-drilling sheet metal screw.



Hudson Ready-Tite® Hidden Fastener Rail Clip Installation Instructions

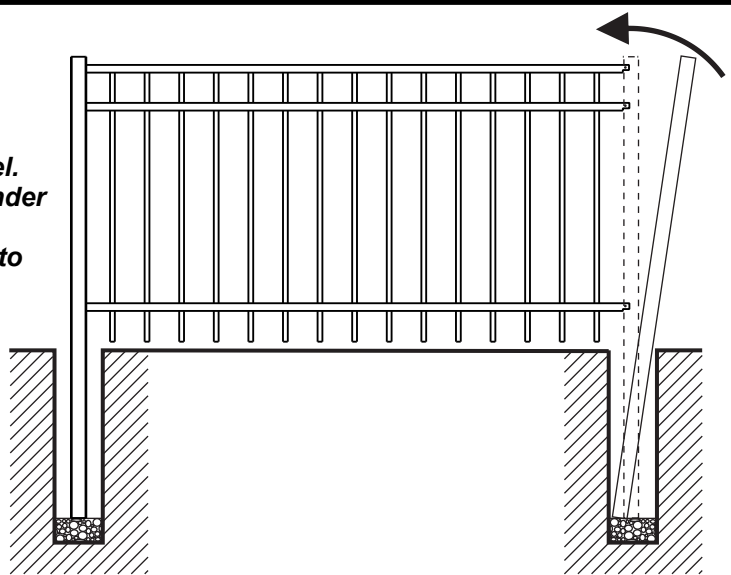
Begin Post and Panel Installation

- Starting at a corner, dig first post hole to required depth.
- Fill hole with 3" of compacted pea gravel or crushed stone.
- Insert Corner Post in post hole and check post depth.
- Insert ends of rails into the post holes.
- Rotate Ready-Tite® Clip downward.
- Depress Ready-Tite® Clips and insert rail into post
- Rail is installed when Rail Notch contacts post.
- Confirm second post hole location and dig post hole.



Second Post Installation

- Insert Post into post hole.
- Temporarily insert the rail ends into the post.
- Place a level on top rail of fence panel to check for level.
- Make adjustments to unlevel panel by adding gravel under post
- Once level depress Ready-Tite® Clips and insert rail into post.
- Rail is installed when Rail Notch contacts post.
- Do not fill holes with concrete



Continue Post and Panel Installation

- Continue process of confirming and digging post holes as panels are installed.
- Fill posts holes with compacted gravel and check post height.
- Install and level panels.

